

# FRONT INTERNAL GEAR ONE-WAY CLUTCH COMPONENT DISASSEMBLY/ASSEMBLY

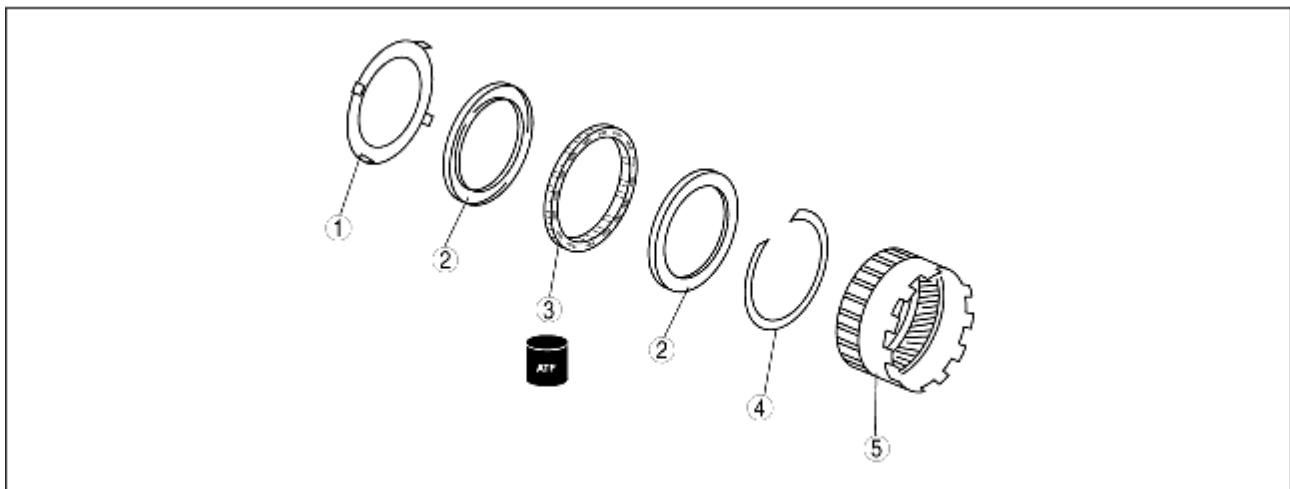
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1. Perform the preinspection before disassembly.

(See [Front Internal Gear and One-Way Clutch Component.](#))

2. Disassemble in the order indicated in the table.

3. Assemble in the reverse order of disassembly.

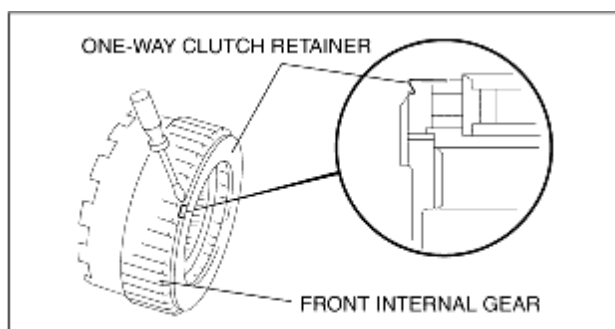


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1	One-way clutch retainer (See <a href="#">One-Way Clutch Retainer Disassembly Note.</a> )
2	Side race
3	One-way clutch
4	Snap ring
5	Front internal gear

## One-Way Clutch Retainer Disassembly Note

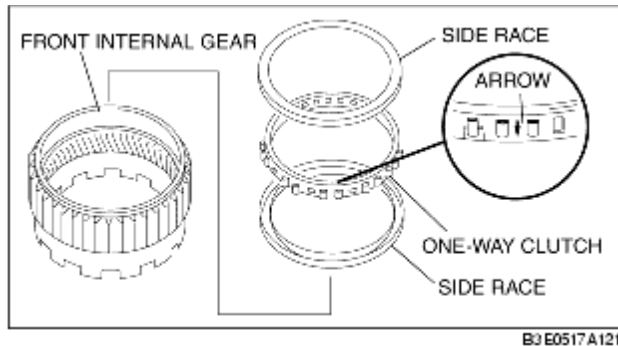
- Remove the one-way clutch retainer using a flathead screwdriver, etc. as shown in the figure.



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## Assembly Procedure

1. Install the snap ring.
2. Install the one-way clutch to the front internal gear in the direction of the arrow (on the one-way clutch) as shown in the figure.



3. Install the side race.
4. Install the one-way clutch retainer.